

Lubrication

A well lubrication is important for maintaining the function of linear guideway. If the lubrication is not sufficient, the frictional resistance at rolling area will increase and the service life will be shortened as a result of wear of rolling parts.

Two primary lubricants are both grease and oil used for linear motion system, and the lubrication methods are categorized into manual and forced oiling. The selection of lubricant and its method should be based on the consideration of operating speed and environment requirement.

Grease lubrication

The grease feeding interval will be varied with different operating conditions and environments. Under normal operating condition, the grease should be replenished every 100km of travel. Moving the carriage back and forth with minimum stroke length of length of 3 carriages after the carriages been greased. To assure the grease is evenly distributed inside of carriage, the mentioned process should be repeated twice at least. After the linear guideway is installed on the machine, it still needs to be refilled with grease.

Grease amount to be bed

Model No.	Initial Feeding Amount(cm ³)	Amount for Replenishing(cm ³)
MSA 15	1.1	0.4
MSA 20	2.1	0.7
MSA 25	3.5	1.2
MSA 30	5.8	1.9
MSA 35	8.2	2.7
MSA 45	16.1	5.4
MSA 55	27.1	9.0
MSA 65	51.6	17.2
MSA 20L	3.1	1.0
MSA 25L	5.1	1.7
MSA 30L	8.2	2.7
MSA 35L	11.8	3.9
MSA 45L	23.0	7.7
MSA 55L	38.8	12.9
MSA 65L	77.8	25.9

Model No.	Initial Feeding Amount(cm ³)	Amount for Replenishing(cm ³)
MSB 15	1.0	0.3
MSB 20	1.5	0.5
MSB 25	2.8	0.9
MSB 30	4.5	1.5
MSB 35	8.2	2.7
MSB 45	16.1	5.4
MSB 15T	0.4	0.1
MSB 20T	0.7	0.2
MSB 25T	1.5	0.5
MSB 30T	2.2	0.7
MSB 35L	11.8	3.9
MSB 45L	23.0	7.7
MSG 17	1.0	0.3
MSG 21	1.2	0.4
MSG 27	2.1	0.7
MSG 35	5.6	1.9
MSC 7	0.06	0.02
MSC 9	0.16	0.05
MSC 12	0.25	0.08
MSC 15	0.49	0.16
MSC 7L	0.11	0.04
MSC 9L	0.24	0.08
MSC 12L	0.42	0.14
MSC 15L	0.80	0.27
MSD 7	0.19	0.06
MSD 9	0.42	0.14
MSD 12	0.73	0.24
MSD 15	1.51	0.50
MSD 7L	0.28	0.09
MSD 9L	0.60	0.20
MSD 12L	1.07	0.36
MSD 15L	2.18	0.73

Model No.	Initial Feeding Amount(cm ³)	Amount for Replenishing(cm ³)
MSR 20	3.0	1.0
MSR 25	4.5	1.5
MSR 30	7.0	2.3
MSR 35	9.6	3.2
MSR 45	17.1	5.7
MSR 55	26.0	8.7
MSR 65	51.3	17.1
MSR 25L	5.5	1.8
MSR 30L	8.7	2.9
MSR 35L	12.3	4.1
MSR 45L	22.0	7.3
MSR 55L	34.3	11.4
MSR 65L	64.8	21.6
SMR 25	5.9	2.0
SMR 30	8.8	2.9
SMR 35	12.6	4.2
SMR 45	21.0	7.0
SMR 55	32.1	10.7
SMR 65	60.0	20.0
SMR 25L	7.2	2.4
SMR 30L	11.0	3.7
SMR 35L	16.0	5.3
SMR 45L	26.5	8.8
SMR 55L	42.6	14.2
SMR 65L	76.1	25.4
SME 15	1.6	0.5
SME 20	2.6	0.9
SME 25	4.1	1.4
SME 30	6.0	2.0
SME 35	9.7	3.2
SME 45	13.2	4.4
SME 20L	3.6	1.2
SME 25L	5.2	1.7
SME 30L	8.1	2.7
SME 35L	13.0	4.3
SME 45L	18.5	6.2

Model No.	oil total volume(cm ³)	Amount for Replenishing(cm ³)
SMA 15	1.4	0.5
SMA 20	2.6	0.9
SMA 25	4.4	1.5

Model No.	oil total volume(cm ³)	Amount for Replenishing(cm ³)
SMB 15	1.3	0.5
SMB 20	1.8	0.6
SMB 25	3.4	1.2
SMB 30	5.5	1.8

Oil lubrication

The recommended viscosity of oil is 30~150 cst, and the recommended feeding rate per hour is shown as table below. The installation other than horizontal may caused the oil unable to reach raceway area, so please specify the installed direction your linear guideway applied. Reference is shown in **page B1-214**, Installation Direction of Linear Guideway.

Oil lubrication feeding rate

Model No.	Initial Feeding Amount(cm ³)	Feeding Rate (cm ³ /hr)
15	0.6	0.2
20	0.6	0.2
25	0.9	0.3
30	0.9	0.3
35	0.9	0.3
45	1.2	0.4
55	1.5	0.5
65	1.8	0.6
MSG 17	0.6	0.2
MSG 21	0.6	0.2
MSG 27	0.9	0.3
MSG 35	0.9	0.3

Note: When the operating stroke length less than the sum of length of two carriages, the lubrication fitting should be applied on both ends of carriage for adequacy. Moreover, if the stroke length less than a half of the length of a carriage, the carriage should be moved back and forth up to the length of two carriages while lubricating.